

10 OCT

2026

NEWS LETTER

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ISO 14001:2026 Transition Training Course for Auditors



■ ISO 14001:2026 Revision — Key Changes and Preparation Guide

The **Environmental Management System standard** has been **officially revised to ISO 14001:2026**. ICR's online training course **provides** a comprehensive analysis of the revised requirements and enables participants to complete both training completion and assessment requirements in one process.

ISO 14001:2026 Transition Training Course for Auditors



■ Mandatory Transition Training for ISO 14001 Auditors and Qualification Maintenance

Following the revision of the international standard, **all existing ISO 14001 auditors and related professionals must complete transition training** on the revised requirements to maintain their qualifications.

Auditor Qualification Maintenance

Maintain qualification validity and ensure readiness for future audits.

Practical Audit Competence

Strengthen audit capability based on revised requirements.

Early Completion Recommended

Prepare in advance for continued audit activities.

** Completion certificates alone do not guarantee auditor qualification maintenance. Auditors must fulfill applicable requirements for future audit activities.*

ISO 14001:2026 Transition Training Course for Auditors



■ ISO 14001:2026, What Has Changed?

The 2026 revision maintains the continuity of **the Harmonized Structure(HS)** while further clarifying detailed requirements to reflect evolving global environmental regulations and supply chain due diligence expectations.

■ Key Changes in ISO 14001:2026

Clause	Key Revision	Detailed Description
4.1 / 4.2 Context of the Organization	Climate Change and Environmental Considerations	- Identify climate change, biodiversity, and other environmental conditions as relevant issues - Link risks with organizational strategy
6.1 Risks and Opportunities	Enhanced Risk and Opportunity Management	- Expand risk assessment to business risks and opportunities - Strengthen consideration of potential environmental impacts
6.3 Planning of Changes	New Change Management Requirements	- Require prior assessment of environmental impacts when changing processes, facilities, raw materials, or services - Establish systematic procedures for managing changes
8.1 Operational Planning and Control	Expanded Supply Chain Control	- Clarify control of external processes, products, and services - Strengthen outsourced activity management
9.2 / 9.3 Performance Evaluation	Enhanced Audit and Management Review	- Specify audit objectives when establishing internal audit programs - Strengthen decision-making records by linking management review inputs, processes, and results

ISO 14001:2026 Transition Training Course for Auditors



ICR has developed this official transition training course to support auditor qualification renewal and practical application in the field. The course overview and detailed curriculum are provided below.

■ Who Should Attend?

- ISO 14001 Certified Auditors and Lead Auditors (Mandatory)
- Environmental management system managers and internal auditors
- Personnel responsible for ISO 14001:2026 transition and implementation

■ Course Overview

Category	Details
Course	[ICR Developed] ISO 14001:2026 Auditor Transition Training Course
Format	100% Online Video Training (Approx. 4 Hours)
Access Period	30 days (Self-paced learning available)
Benefit	Recognized for transition training and qualification renewal requirements (No additional evaluation required)

Register Now

Scan the QR code to access the course registration page.



Register Now

ISO 14001:2026 Transition Training Course for Auditors



■ ISO 14001:2026 Key Training Topics (4 Modules)



ISO 14001:2026 Transition Training Course for Auditors



■ Why Choose ICR Lifelong Education Center? (ICR's Unique Advantages)

POINT 01 Training Completion and Assessment Requirements Recognized Together

Unlike other organizations requiring separate evaluations after training, ICR's online course enables participants to complete both training and transition qualification requirements through a single process.

POINT 02 ICR-Developed Official Course: Practical and Standard-Focused

Developed by ICR based on certification audit experience and standard interpretation expertise.
The course covers not only revised requirements but also practical audit application, auditor judgment, document guidance, and field examples.

POINT 03 Flexible Learning Through 100% Online Video Training

Designed for auditors and professionals with limited time due to work commitments.
Complete the course anytime, anywhere within the designated period (30 days) using a PC or mobile device.



Supporting Sustainable Growth Through ICR Certification Services

With growing requirements for climate change response and supply chain management, ICR provides professional certification services based on audit expertise, supporting organizations from audit planning through certification and surveillance.

Inquiries

System Certification Center

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ISO 9001:2026 Revision Guide & Korean Translation Distribution



The banner features the ISO logo and the text 'International Organization for Standardization' on the left. In the center, it reads 'ISO 9001:2026 Official Korean Translation Free Distribution' and 'Check the key contents of the revised quality management system international standard in Korean!'. Below this, two circular icons represent 'Summary of Key Changes' and 'Comparative Analysis (Before vs. After)'. On the right, a 3D rendering of the ISO 9001:2026 standard book is shown, with a stack of four books labeled 'QUALITY', 'PROCESS', 'IMPROVEMENT', and 'SUSTAINABILITY' next to it. The background includes a globe and a desk with a notebook and pen.

■ Korean Resources for ISO 9001:2026 Transition Preparation

Following the official revision of **ISO 9001:2026 Quality Management System**, ICR provides key Korean resources and training updates to support smooth standard transition for professionals and auditors.

ISO 9001:2026 Revision Guide & Korean Translation Distribution



■ Free Distribution of ISO 9001:2026 Korean Translation & Revision Analysis Materials

ICR provides **three types of Korean resources** to help organizations better understand the revised requirements and apply them effectively in practice.

01 Key Changes Summary

02 Comparison

03 ISO 9001:2026 Korean Translation

■ Resource Download and Practical Application Guide

❖ For Organization Representatives

QMS Improvement & Internal Training

- Analyze gaps between current processes and revised requirements to support internal quality improvement and employee training.

❖ For Certification Auditors

Audit Criteria Alignment & Transition Preparation

- Review audit criteria for the ISO 9001:2026 revision, update audit checklists, and establish transition audit readiness.

ICR Official Blog Free Download

*Scan the QR code to
access the course
registration page.*



**ISO 9001:2026
Korean Free Download**

ISO 9001:2026 Revision Guide & Korean Translation Distribution



■ Training Course Opening Announcement

「ISO 9001:2026

Transition Auditor Training Course Coming Soon」

ICR Lifelong Education Center is developing an official transition course to help auditors understand the ISO 9001:2026 revision and apply the updated requirements in practice.

The training schedule and registration details will be announced through the ICR website and official channels.

 **Inquiries**

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SEMI S1-0826 Key Revisions to Equipment Safety Labels



The graphic features the SEMI logo (Semiconductor Equipment and Materials International) and the ICR logo (International Certification Program). The title "SEMI S1-0826 안전라벨 주요 개정사항" is prominently displayed. Three numbered points highlight key revisions: 1. Safe viewing location and placement criteria for labels. 2. Minimum size criteria for hazard identification symbols. 3. Addition of five hazard identification symbols. The background shows a semiconductor wafer and a control panel with various safety labels, including "CAUTION" and "DANGER" labels with pictograms for laser radiation, authorized personnel only, eye protection, gloves, protective clothing, and high voltage.

■ What is the SEMI S1?

This **safety guideline** provides guidance for the content, format, and placement of **equipment safety labels** and gives symbols to use for several dozen hazards, prohibitions, and mandatory actions.

■ 0824 → 0826 Key Revisions

SEMI S1-0826 revision introduces or clarifies the following three items.

- New "safe viewing location" and clarified placement criteria
- Minimum size criteria added for hazard identification symbols
- Five hazard identification symbols added

SEMI S1-0826 Key Revisions to Equipment Safety Labels

■ 1. Safe viewing location and Label placement criteria

SEMI S1-0826 emphasizes the actual locations from which personnel need to view and understand the label, rather than simply the viewing distance.

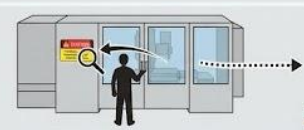
If the label needs to be understood from multiple locations for it to be protective, such as the front, rear, operating position, or maintenance position, each of those locations should be confirmed as a safe viewing location.

► Application Examples

Application Examples



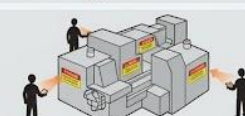
1 Attach the safety label to the outside of the guard or along the operator's access path, enabling the content to be read and identified before opening the guard.



Safety Confirmation



2 Arrange labels so they are visible from each access position where identifying the label is necessary for protection, such as front, rear, and sides of the equipment.





3 Attach labels in positions where they will not be obscured by doors, removable panels, or racks at the time they are needed.



Safety Check Panel

Industrial Safety Sign Guide for a Safe Working Environment

SEMI S1-0826 Key Revisions to Equipment Safety Labels



■ 2. Minimum size criteria for hazard identification symbols

SEMI S1-0826은 adds minimum size criteria for each symbol.

The greater of the pictogram height and width inside the surround shape should increase with the distance from which the label needs to be understood.

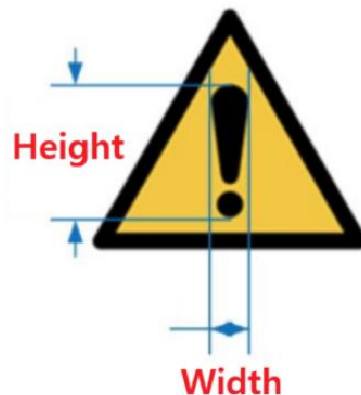
▶ Calculation and Measurement

- ① Measure D from the label to the farthest location from which it needs to be understood.
- ② Divide D by 40.
- ③ Compare $D / 40$ with 10 mm.
- ④ Use the greater value as the minimum pictogram dimension.

▶ Application Examples

$D = 800 \text{ mm}$, $800 / 40 = 20 \text{ mm}$.

The greater pictogram dimension should be at least 20 mm.



SEMI S1-0826 Key Revisions to Equipment Safety Labels



■ 3. Five hazard identification symbols added

Symbol	Description
	Finger in hinged connection
	Hand being entrapped, such as by horizontal movement of an end effector
	Hand being sheared
	Risk of inhaling toxic gas, particles, or asphyxiants
	Risk of serious adverse health effects caused by chemicals

 **Inquiries**

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SEMI S1-0826 Key Revisions to Equipment Safety Labels



■ Priority review items for manufacturers

- Verify that every required operating, maintenance, and access location is a safe viewing location.
- Measure the viewing distance and confirm the minimum symbol size.
- Determine whether the five added hazard identification symbols apply.

■ ICR Support services

SEMI S1-0826 Semiconductor Manufacturing Equipment Safety Label Support Service

Safety Label Format & Text Review



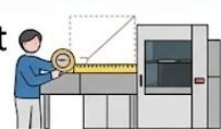
Review of Safety Label Formats and Text Appropriateness per Equipment



Hazard Identification Symbol Size Calculation



Review of Distance Measurement and Size Calculation to the Furthest Viewing Point

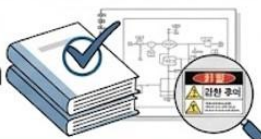


On-site Placement & Readability Review

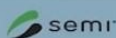


Review of Safe Viewing Positions, Operation/Maintenance Positions, Access Paths, Obstructions, and Attachment Locations

Technical Documentation Support



Review of Label Changes for Consistent Reflection in Drawings and Manuals





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ICRO-31/R20161125 본 문서는 법률 제 14088호 저작권법의 보호대상이며, ICR의 지적 자산으로 불법 편집 및 복사를 금합니다.

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